



**Product Data Sheet &  
General Processing Conditions**

**RTP 405 HI  
Polystyrene (PS)  
High Impact  
Glass Fiber**

**PROPERTIES & AVERAGE VALUES OF INJECTION MOLDED SPECIMENS**

<b>PERMANENCE</b>	<b>English</b>	<b>SI Metric</b>	<b>ASTM TEST</b>
Primary Additive	30 %	30 %	
Specific Gravity	1.27	1.27	D 792
Molding Shrinkage 1/8 in (3.2 mm) section	0.0010 - 0.0030 in/in	0.10 - 0.30 %	D 955

**MECHANICAL**

Impact Strength, Izod notched 1/8 in (3.2 mm) section	1.0 ft-lbs/in	53 J/m	D 256
unnotched 1/8 in (3.2 mm) section	3.0 ft-lbs/in	160 J/m	D 4812
Tensile Strength	7700 psi	53 MPa	D 638
Tensile Elongation	1.0 %	1.0 %	D 638
Tensile Modulus	1.20 x 10 <sup>6</sup> psi	8274 MPa	D 638
Flexural Strength	11000 psi	76 MPa	D 790
Flexural Modulus	1.10 x 10 <sup>6</sup> psi	7584 MPa	D 790

**THERMAL**

Ignition Resistance* Flammability**	HB @ 1/16 in	HB @ 1.5 mm	D 635
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**PROPERTY NOTES**

Data herein is typical and not to be construed as specifications.

Unless otherwise specified, all data listed is for natural or black colored materials. Pigments can affect properties.

\* This rating is not intended to reflect hazards of this or any other material under actual fire conditions.

\*\* Values per RTP Company testing.

**GENERAL PROCESSING FOR INJECTION MOLDING**

	<b>English</b>	<b>SI Metric</b>
Injection Pressure	10000 - 15000 psi	69 - 103 MPa
Melt Temperature	410 - 480 °F	210 - 249 °C
Mold Temperature	100 - 150 °F	38 - 66 °C
Drying	2 hrs @ 180 °F	2 hrs @ 82 °C